



### **New Features**



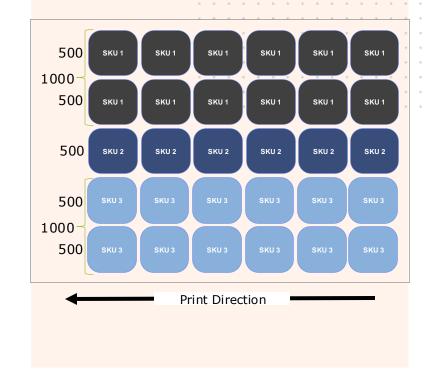


#### **Label Production**

## Finish roll length

Phoenix takes finished roll size into consideration when planning print run for roll-fed label production

- · Improved lane optimization optimized for finishing
- Grouping labels in lanes based on finished roll length to optimize rewinding







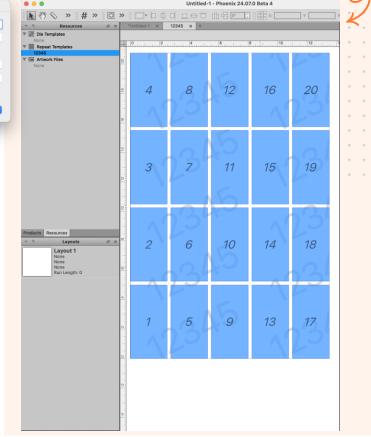
#### **Label Production**

# Name 123456 Description Rotary Die Die Design New Product 1 Rows 8 0 Row Space 0.25\* Columns 4 0 Column Space 0.25\* Rotation 0

## Repeat-based templates

Phoenix can use production tooling specs to create rotary die templates on the fly

- Create template as needed based on a given order as products are imported into Phoenix
- Templates can be created in the UI, via CSV import or the Phoenix API
- No need to store a vast library of rotary die files





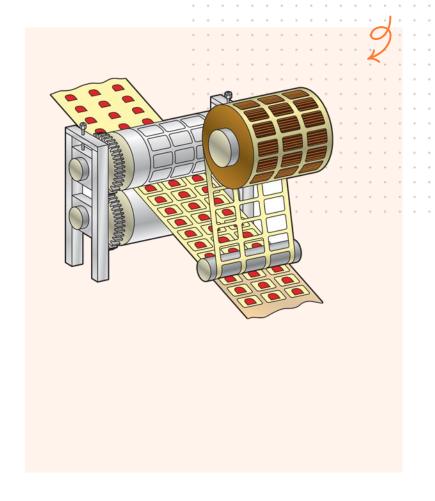
<sup>\*</sup>feature requires the CAD module in Phoenix



#### **Finishing**

## **Rotary Die Cutter**

 Added support for rotary die cutter to help optimize roll-fed label work using a rotary die cutting



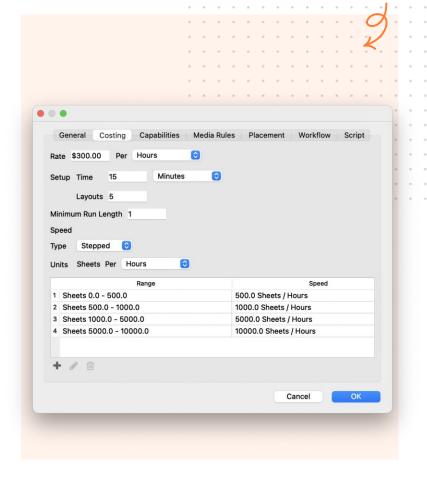




#### **Finishing**

#### **Die Cutters**

 Added stepped speed option for flatbed and rotary diecutters in Phoenix to better model production times



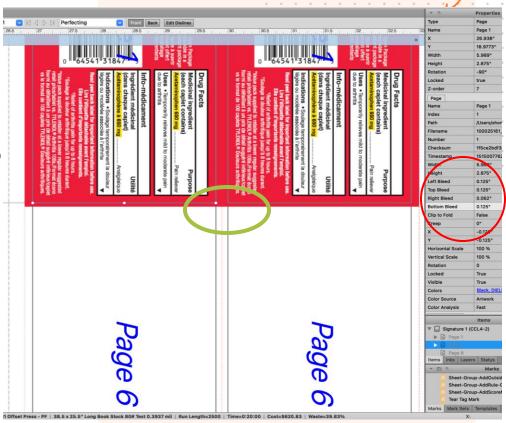




#### **Expanded Content Labels**

## **Feature improvements**

- Added ability to change x and y for each page in signature
- User can edit the bleed settings for each page allowing for overlaps on folds when needed





## Several bug fixes



Issue key	Summary
PX-415	Export MFG with several layouts exporting all at once layout 3 has wrong ARD's placed in the export
PX-381	Phoenix not cleaning up temp directory
PX-363	Phoenix Calculation issue when selecting all/some sheets
PX-343	Phoenix is nudging the back file in double sided products.
PX-319	Phoenix 23.11 - MFG output error and unexpected rotation of ards placed in that mfg.
PX-315	Phoenix Output File Extremely Large when using the apply mark to project shortcut with a product text mark
PX-269	Colour and scale problems on tiling report
PX-156	Phoenix - Plan Rule is not working as expected
PX-97	Edit stock through API doubles grade in desktop interface

